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D5090-3**Job Sheet 183974****Part No:** D5090-3**Job Qty:** 20 ea**Part Name:** Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 10/1/18**Job Tracking No:****Due Date:** 10/12/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** D5090 REV.D SHEETS 3,4,5 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs	10/12/18	10/12/18	0.00	1.99	Waterjet 1		SC 10/10/18
120	QC	20 pcs	10/12/18	10/12/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs	10/12/18	10/12/18	0.00	1.03	Brake NC 2		38
140	QC	20 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs	10/12/18	10/12/18	0.00	1.19	HandFinish1		DR 18/11/18
160	QC	20 pcs	10/12/18	10/12/18	0.00	0.00	QC7-4		NOV 15 2018
190	Packaging	20 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		NOV 19 2018
200	QC21-SA	20 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 19 2018

Part Op Descriptions: **100** - 1-Cut as per Dwg Prog Rev: D 2-Deburr as required

DAS
21
9-89

NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	14 sf (.7 ea)	100-Waterjet	5120074

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	14	154	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	0.131	Diameter
2	Bracket	0.840Inches ± 0.030	0.870 0.810	0.843	
3	Bracket	0.520Inches ± 0.030	0.550 0.490	0.525	
4	Bracket	0.375Inches ± 0.010	0.385 0.365	0.378	
5	Bracket	0.875Inches ± 0.010	0.885 0.865	0.874	
6	Bracket	0.790Inches ± 0.030	0.820 0.760	0.794	
7	Bracket	0.950Inches ± 0.030	0.980 0.920	0.953	
8	Bracket	4.620Inches ± 0.030	4.650 4.590	4.628	
9	Bracket	5.580Inches ± 0.030	5.610 5.550	5.589	
10	Bracket	17.540Inches ± 0.030	17.570 17.510	17.548	
11	Bracket	0.040Inches ± 0.030	0.070 0.010	0.038	

Plex 10/1/18 10:16 AM Dart.Gagnon.Michelle

Instructions: Various STC's
 Exp Date:
 Inspector:
 Revision: D
 Serial No/Batch: S122055
 Job No: 183974
 Part: D5090-3



Container No: S122055
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